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# TWIST & DRY HT NOZZLE ASSEMBLY TIPS

Inspect carrier and body for signs of wear, cracks, worn threads, nicks or burrs where both metal gaskets seat.

Before starting to assemble the carrier, body, and carrier screw make sure they are clean and dry.

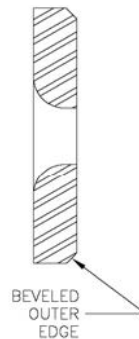


Install new orifice gasket into carrier. **Caution:** DO NOT use screwdrivers, utility knives, etc. to remove the gasket from the carrier. Use no metal tools, they can nick or damage the carrier. Plastic picks work well for removing old gasket.

Inspect orifice for wear (stars, chips, nicks, oval shaped orifice, etc.). Replace with a new orifice disc as needed.



Put the selected orifice disc on top of the metal gasket, with beveled outside edge facing the metal gasket.



Install the swirl into the carrier, swirl side toward orifice disc.



Install the carrier screw into the carrier with a wrench until snug. (Torque of 47.5 Newton/Metres or 30-35 Foot Pounds) Check to see the orifice is seated against the inside of the carrier.

# TWIST & DRY HT NOZZLE ASSEMBLY TIPS



- Drop the body gasket into the body holding it upside down. DO NOT use screwdrivers, utility knives, etc. to remove the old gasket from the body. Use no metal tools, they can nick or damage the carrier. Plastic picks work well for removing old gasket.



- Installed body gasket.



- Install the carrier into the body with a wrench until snug. (Torque of 68 Newton/Metres or 70-75 Foot Pounds)

**Assembled**



**Not Assembled**

